

# ASSEMBLY INSTRUCTIONS

## RUGER MINI 14/30



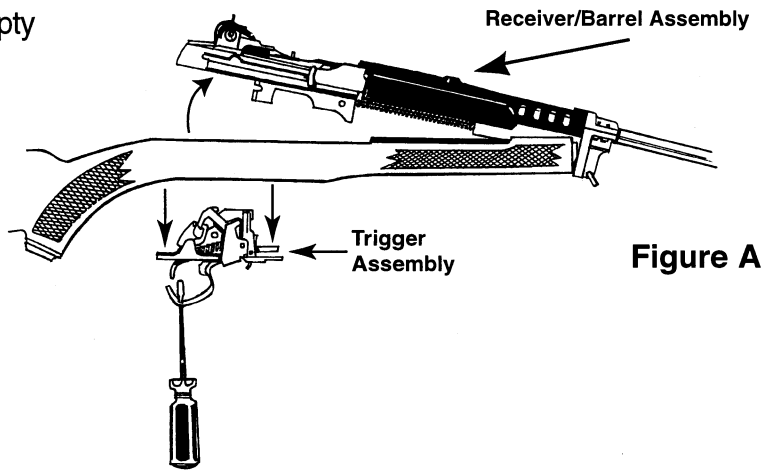
If you have any problems installing your OverMolded™ Series Rifle Stock, please call us at (805) 239-1440. We will be glad to help make sure your stock fits perfectly.

Follow your original Ruger owners manual for a more complete description for the removal and reinstallation of the stock (steps 1-4, 8-9). If unavailable, then follow these instructions and drawings.

1. Make sure the rifle is **UNLOADED** and **MAGAZINE REMOVED** with **SAFETY ON**.

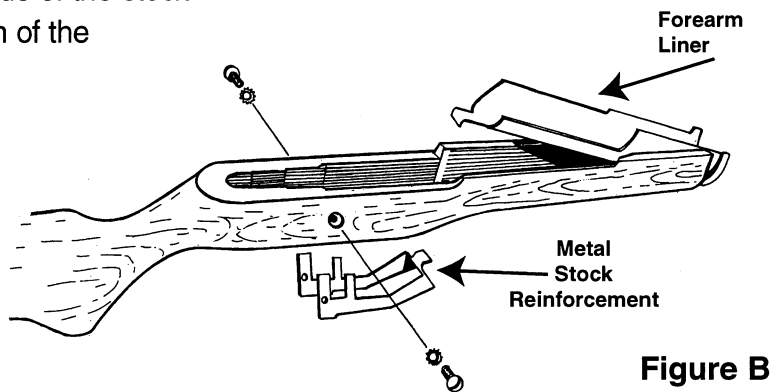
2. Operate the slide handle to the rear and release. Again, make sure the rifle is unloaded with the chamber empty and the safety on!

3. Using a screwdriver or other slender shank tool, insert into the hole in the trigger guard and carefully pry it forward and down. **The safety must be on.** (See Fig. A) This action will allow the trigger assembly to be removed straight down and free from the rifle and stock.



4. Carefully remove the receiver/barrel assembly by simultaneously lifting and pushing forward.

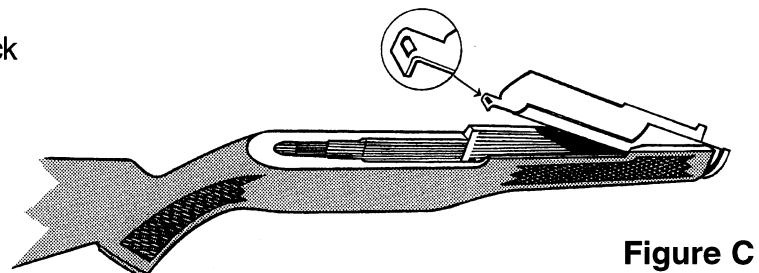
5. If the original stock is wood, remove the metal stock reinforcement by removing two screws from either side of the stock and carefully squeeze it and slide it out of the bottom of the stock. (See Fig. B) Take out the forearm liner by carefully lifting and pushing forward.



6. A synthetic stock does not use a metal stock reinforcement. Remove the forearm liner simply by lifting the rear slotted tang carefully from the corresponding plastic tab in the stock. (See Fig. C)

7. Reinstall the forearm liner into your new stock by simply mating the front end first then snapping it firmly into place at the rear end.

8. Lower the receiver/barrel assembly into your new stock by first mating the forward end then seating it into the receiver area.



9. Align the trigger assembly into the receiver and stock until it comfortably slides flush into its recess. Close the trigger guard into place until it firmly snaps back into place. This will finish the installation by clamping the receiver and trigger assembly together.

## **IMPORTANT INFORMATION ABOUT YOUR HOGUE RIFLE STOCK**

Your new stock is designed for “drop in” installation for all factory actions. Although due to manufacturing variations in firearms, it is possible for a rifle to exist that will require some minor fitting. This should be done by a competent gunsmith.

Your Hogue Stock should only be used with the specific rifles for which it was designed. Before installing your new stock, be sure your gun is unloaded and that you follow the assembly instructions provided with this product. Check all functions of your gun after the stock is installed. If you do not feel competent to check the proper function yourself, have your gunsmith check this for you. Finally, it is important to test fire the gun after installation but before use in the field to be certain it functions properly and that you can handle the gun safely.

All firearms are potentially dangerous; their use may cause great harm, personal injury or death. It is your responsibility to know the safe use, procedures and operation of your firearm, and to store, handle and transport your firearm safely. Proper training is available through accredited firearm safety training programs.

## **CUSTOMER SATISFACTION**

**Customer satisfaction is our number one priority.** Do not hesitate to contact us with any problems. We will do our absolute best to help.

If you are not completely satisfied with your Hogue stock for any reason, you may, with proof of purchase return it to the place of purchase within thirty (30) days for a full refund or replacement.

Due to manufacturing variations in firearms, we do not warrant that your stock will function correctly with any specific rifle. Except for your right to return the stock for replacement or refund within thirty (30) days, this product is sold “AS IS” and “WITH ALL FAULTS.” To the extent allowed by law, we specifically disclaim any express or implied warranties, including, but not limited to, warranties of merchantability and fitness for a particular purpose.

Inquiries concerning any Hogue product should be sent to:

**Hogue, Inc. • P.O.Box 1138 • Paso Robles, CA 93447**  
**or phone (805) 239-1440 between 9 a.m. and 5 p.m. P.S.T.**  
**[www.hogueinc.com](http://www.hogueinc.com)**

**HOGUE® O.M.™ SERIES Rifle Stocks**

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