

Assembly Instructions For Smith & Wesson 3rd Generation Automatics

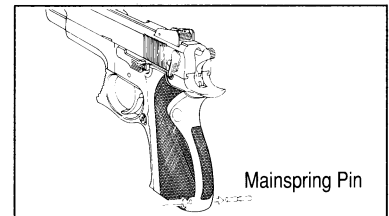
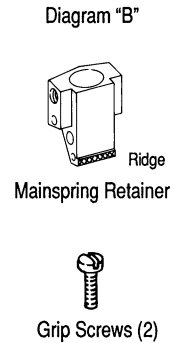
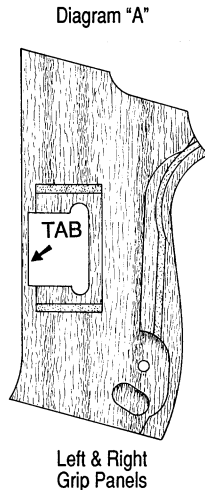
If you have any problems installing your Hogue Grip please call us at (805) 239-1440. We will be glad to help make sure your grip fits perfectly.



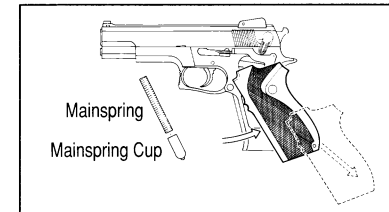
IMPORTANT CONSUMER AND WARANTEE INFORMATION ON BACK OF PACKAGE

PRP-W-3 (Rev. 1/96)

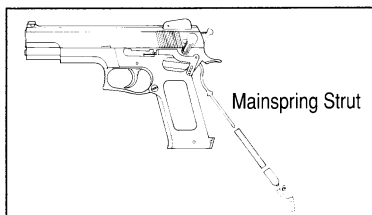
- 1** Remove the magazine and **MAKE SURE THE GUN IS UNLOADED.** Read these instructions completely before starting to work.



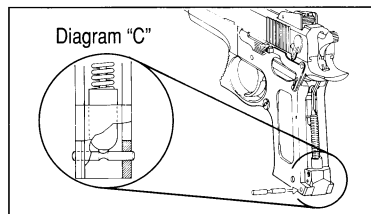
- 2** Remove factory grips by first punching out the mainspring pin in rear bottom corner of gun. Use a drift punch and hammer.



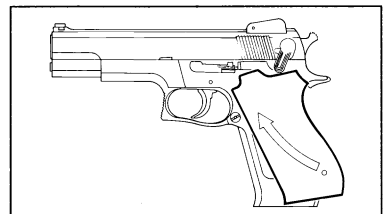
- 3** Next slide and pivot the grips back and then slightly spread apart to completely remove from gun. This will expose the parts shown.



- 4** Assemble parts as shown. Take screws out of the mainspring retainer.



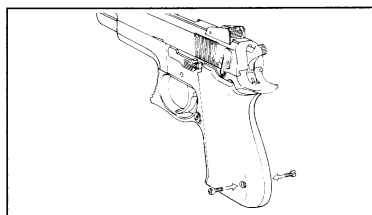
- 5** Make sure the gun is **not** in a cocked mode, position the Hogue mainspring retainer as shown. **IMPORTANT!** Reinstall the stock mainspring pin using a brass or plastic hammer tapping it in lightly. If more than moderate force seems necessary, a small amount of plastic can be filed from the "ridge" on the mainspring retainer. See diagram "B". Some interference will be felt from the mainspring cup, this is normal. Center pin in frame. See diagram "C".



- 6** Lay grip panels down one at a time flush with frame as shown. Slide the panel in direction of arrow while keeping panels flush with gun frame. This will properly engage the grip panel tab. See diagram "A".

IMPORTANT!

Check all functions of your gun after grips are installed. **Test fire your gun.** This is especially important if weapon is to be used for law enforcement duty.



- 7** Check both grip panels for fit. They should lay down flush and the backstrap seam should line up evenly. Once both grip panels are installed properly, check to see if the screw holes are centered over the threaded hole in the mainspring retainer. Insert grip screws and tighten. Use the appropriate screwdriver and do not overtighten.

CARE AND MAINTENANCE

With proper care your new Hogue grip will provide you with many years of service. Although the hardwoods used are some of the hardest available (much harder than common Walnut) they are still subject to the elements. **Avoid prolonged contact with moisture or oils.**

It is recommended that you remove your hardwood grips before cleaning your gun. The finish used on your grip is a natural buffed carnuba wax. (Checkering has a clear lacquer finish.)

Care for your grip like any piece of hand rubbed furniture. With handling, your grip will take on a satin finish that can be maintained by buffing with a soft cloth. Or, like most, simply buff them a few times on your jeans. You may also use a furniture polish if you wish.

All of us at Hogue wish you many years of happy shooting with your new grip.

A FEW WORDS ABOUT FIT

It is a fact that gun frame dimensions vary from gun to gun. Every **Hogue Grip** is hand fitted to an actual gun before it is shipped out. No grip is shipped out unless it fits and functions on our guns properly. Please keep this in mind.

It is imperative to make sure that every gun functions properly with aftermarket grips installed. This is especially important on any firearm that the grip comes in close proximity to working components such as the mainspring, trigger bar, etc. Although the grip functions properly on our guns, it is the user's responsibility to assure that the grip functions properly on the gun fitted with a new grip. If you do not feel competent to check the proper function yourself, we suggest visiting your gunsmith to check this for you.

It is important to **test fire** a pistol fitted with new grips before using in the field.